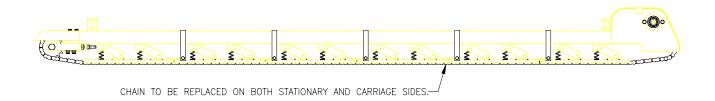
SERVICE BULLETIN #139a November 15, 1996 -Engineering Department-

In order to prevent excessive vibration at Holdown, we are sending a replacement chain to all **MiTek**[®] **Cyber Saw**[®] Owners.

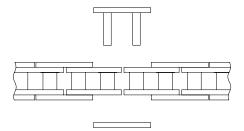
Please replace the chain on both Holdown Assemblies as per figure below and attached drawing. Refer to Cyber Manual for instructions on replacing Holdown chains (Chapter 4).



Materials Needed:

- (2) 18 ft. Chain #50 **MiTek**® P.N. 554006
- (2) Connector Link #50 **MiTek**® P.N. 554181





Attached is a revised print of Powered Holdown Assemblies, Stationary and Carriage, showing above update.

Please replace the prints in your manual.

The following customers received the Chain Replacement. All other saws were manufactured with this chain already in place.

- AC Houston Lumber Company SOO3991
- Chambers Truss SOO3996
- MiTek Industries S.A. SOO5146
- Gang-Nail Australia Ltd SOO5091
- Gang-Nail Systems A B S004187
- MiTek Industries Ltd S007056
- Superior Truss And Components SOO7010

The following drawings should be included with this Service Bulletin: 77810C 77776C